



Role profile	CNC SETTER OPERATOR
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Incumbent:	Refer to organisation chart	Reports to:	Cell Leader
Team	Production		
Education	Certificate (GCSE) in Maths & English (or equivalent) computer literate		
Experience:	Previous experience within a manufacturing environment. Understand technical drawings. Previous CNC setting and operating experience		

<p>Job Purpose / Objectives:</p> <ul style="list-style-type: none"> • To set and operate machines and processes in a safe and efficient manner. • To produce parts in accordance with route cards and technical drawings, • Ensure all parts are produced to schedule requirements and quality standards. • Work in adherence to the departmental procedures to achieve best in class service and maintain company quality procedures;

<p>Job Responsibilities and Major Activities / Tasks:</p> <ul style="list-style-type: none"> • To set and operate production machines, equipment and auxiliary equipment (where trained) ensuring setting and run targets are achieved; • To carry out off-set changes, tooling and cutting tip changes as required; • To ensure quality requirements and checks, using appropriate measuring equipment are carried out and documented as required; • To ensure all required paperwork/labels are correctly completed and filed as necessary; • To ensure manufacturing shop floor data collection system is updated when required; • To ensure 6 'S standard is continually improved; • To carry out Total Preventive Maintenance (TPM) activities; • To highlight any continuous improvement activities/opportunities; • To act in a safe manner and highlight any health and safety risks; • To work as part of team; • To train other operators if and when required; • To ensure all work is carried out in accordance with the company's quality (TS19949) requirements; • To liaise with other Departments; • Any other Ad-hoc duties as required;
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This role profile is not intended to be exhaustive, the job holder will on occasions be expected to perform tasks and support the business as required delivering the business objectives identified.

Role profiles are also regarded a live document and are subject to continued review and will be updated.

Notable Point for this Role Profile.

- 1) This role profile is developed in the light of Pailton Engineering's maintenance of:
 - a) ISO 9001 and ISO/TS16949
 - b) ISO 14001
- 2) This Role Profile will form the basis of the Performance Appraisals for all operations.

I understand and accept the tasks, objectives and responsibilities of the role described in the above document:

Incumbent signature _____ Date _____

Manager signature _____ Date _____